



Centre for Assessment

Centre for Assessment Ltd.
Lee House, 90 Great Bridgewater Street, Manchester, M1 5JW
Notified Body: NB 2551

EC Certificate of Conformity of the Factory Production Control

Certificate Number: 15/3940

In compliance with the Construction Products Regulation or CPR, the certificate applies to the construction product:
Structures and structural components including – The provision of structural steel and aluminium fabrication, welding and allied services against customer specified requirements.

Harmonised Standard	EN 1090-1:2009+A1:2011
Execution Class	Up to and including EXC 3
Declaration Method	As applicable 1, 2, 3a & 3b table A1 of EN 1090-1

Blackhill Engineering Services

Blackhill Quarry, Woodbury, Devon, EX5 1JL
and produced in the Factory(ies):
Blackhill Quarry, Woodbury, Devon, EX5 1JL

This certificate permits the above named organisation to issue declarations of performance in support of CE Marked product with reference to the scope of certification as stated within this certificate; thereby confirming to interested parties the above named organisation has produced the product to the agreed specification as defined within the factory production control system.

Attestation: This certificate attests that all provisions concerning the assessment and verification of the Factory Production Control described in Annex ZA of the EN 1090-1:2009+A1:2011 were applied.

Initial Certification Date: 13th January 2016

Expiry Date: 13th January 2020

Issue Date: 25th February 2019

Revision: 00

Signed by Scheme Representative: 



This certificate remains the property of the Centre for Assessment and may be withdrawn without notice and is valid based on the above named organisation ensuring continued commitment to legal compliance against the harmonised standards as defined and or associated, as well as the Centre for Assessment Terms and Conditions of Certification.



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Welding Certificate

Annex to Certificate Number: 15/3940

In compliance with EN 1090-1, table B.1, the following has been stated:
This Welding Certificate is an annex to the EC Certificate of Conformity of the Factory Production Control Certificate.
This Welding Certificate is only valid in conjunction with the aforementioned EC Certificate of Conformity in the scope of the Construction Products Regulation or CPR.

Blackhill Engineering Services

Blackhill Quarry, Woodbury, Devon, EX5 1JL

Attestation: This certificate attests that all procedures for the execution and surveillance of welding works are implemented.

Standard: EN 1090-2

Execution Level: Up to EXC 3 according to EN 1090-2

Base Material Grades: Up to S355 according to EN 10025-2

Welding Processes: Butt and Fillet

Responsible Welding Coordinator: Mark Phillips

Substitute: N/A

Initial Certification Date: 13th January 2016

Expiry Date: 13th January 2020

Issue Date: 25th February 2019

Revision: 00

Signed by Scheme Representative: 

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